

SRX3

Ultrasonic Fork Clear Label Static or Dynamic teach with Remote in

INSTRUCTION MANUAL

The forked ultrasonic sensor for label detection works by the difference of material width inside the sensible area.

The sensor is able to detect paper, plastic (transparent type too) and metallic label on paper, plastic and metallic support tapes.

CONTROLS

STATUS LED (YELLOW)

The yellow LED ON indicates output activation.

MODE LED (GREEN)

In working mode, the green LED MODE is on.

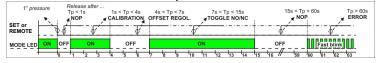
The MODE LED shows the phases of the calibration and NO/NC toggling procedures (see the following chart).

The MODE LED is guickly blinks in three conditions:

- 1- if the sensor is not able to do a calibration
- 2- if the SET push-button or the REMOTE input are activated more than 60
- 3- if the sensor detects a short-circuit condition on the outputs.

To skip from the conditions 1 and 2, it is necessary to press SET or activate REMOTE briefly, then the sensor restores the last valid calibration.

In case of condition 3, it is necessary to remove the short-circuit cause



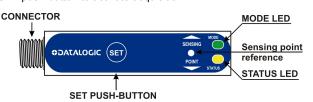
To start the LABEL calibration procedure press SET or activate REMOTE and deactivate them when the MODE LED is on for the first time (1s < Tp < 4s). To start the OFFSET regulation procedure press SET or activate REMOTE and deactivate them when the MODE LED is off for the second time (4s < Tp < 7s).

To toggle the NO/NC output function press SET or activate REMOTE and deactivate them when the green LED is on for the second time

To skip any operations, release SET or deactivate REMOTE when the green LED is off, after 15s.

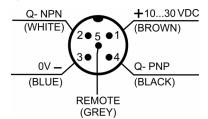
SET PUSH-BUTTON

Press SET push-button to activate acquisition.



CONNECTIONS

M12 CONNECTOR (SRX3-5-US-M12-PNH / SRX3-5-US-3-M12-PNH)

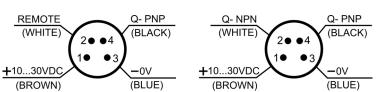


When the REMOTE wire is connected to 0V, it is as if the SET push-button was pressed.

M8 CONNECTOR

(SRX3-6-US-M8-PH / SRX3-6-US-3-M8-PH

(SRX3-6-US-M8-PN / SRX3-6-US-3-M8-PN)



TECHNICAL DATA

Power supply:	12 30 VDC		
т отгол вирргу.	reverse polarity protection		
Ripple:	10 %		
Consumption:	< 80 mA		
Output type:	PNP + NPN		
Output current:	250 mA max.		
'	(short-circuit protection)		
Voltage:	<1.5 V @ 100 mA		
Minimum nulco timo:	1 ms		
Minimum pulse time: Detectable sizes:	1 ms > 2 mm		
	> 2 mm 60 m/min		
Max. Tape speed (see note 1): Tape size (see note 2):	> 16 mm		
Rising time:	> 16 mm		
	0.8 us max 1.6 us max		
Falling time: Switching frequency:	1.6 us max 500 Hz		
<u> </u>	325 ms		
Power on delay:	325 ms 300 kHz		
Ultrasonic frequency: Slot width:	300 KHZ 3 mm		
	¥		
Setting:	SET push-button / REMOTE input		
Indicators:	STATUS LED (yellow) / MODE LED (green)		
Operating temperature:	0 to 50 °C		
Operating temperature: Storage temperature:	-25 to 75 °C		
Humidity:	35 85% rH non condensing		
Figuriality.			
Dielectric strength:	500 VAC, 1 min between electronic parts and housing		
Insulating registeres:	>20 MΩ, 500 VDC between electronic parts and		
Insulating resistance:	housing		
Ambient light rejection:	according to EN 60947-5-2		
Vibrations:	0.5 mm amplitude, 10 55 Hz frequency, for every axis (EN60068-2-6)		
Object and the co	11 ms (30 G) 6 shocks per every axis		
Shock resistance:	(EN60068-2-27)		
Housing material:	Aluminium		

Weight: NOTE 1:

Connections:

Dimensions:

The maximum sliding speed is proportional to the size of the short target to detect.

Mechanical protection:

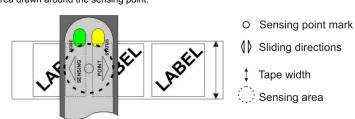
Speed = label gap / min. detection time = $2 \text{ mm} / (2 \times 1 \text{ ms}) = 1 \text{ m/s} = 60$

M12 or M8 connector

90 x 55 x 22 mm

300 o

The width and the placement of the tape in the fork, must to cover always all the dashed area drawn around the sensing point.



DYNAMIC CALIBRATION (SRX3-5-US)

The setting procedure is shown in the following table

The calibration parameters are saved for restoring at next power-on.

STEP	USER ACTION	MODE LED	SENSOR ACTION
1	Place the label in the fork	ON	In working mode
2	Press SET or activate REMOTE > 1s, release SET or deactivate REMOTE < 4s.	OFF - ON	Measure the SET or REMOTE activation times
3	Wait blinking on the LED.	ON - Midd Blink	Do the calibration on the label
4	Run the tape for some labels.	Midd Blink	Search the best working condition
5	To end and store the calibration, press SET or activate REMOTE briefly	Midd Blink	Measure the SET or REMOTE activation times. Store the new values
	To end but NOT store the calibration, press SET or activate REMOTE up to the LED switch off	Midd Blink - OFF	Measure the SET or REMOTE activation times. Restore the previous values.
6	Release the button	ON	Return to working mode

The setting procedure is shown in the following table The calibration parameters are stored, so they are pick up at next power-on

TEP	USER ACTION	MODE LED	SENSOR ACTION
1	Place the label in the fork.	ON	In working mode
2	Press SET or activate REMOTE > 1s, release SET or deactivate REMOTE < 4s	OFF - ON	Measures the press and release times
3	Wait blinking on the LED	ON – Midd Blink	Do the calibration on the label
4	To end and store the calibration, wait the end of the blinking on the LED	Midd Blink - ON	Wait 3 s, it stores the new values and return in working mode
	To end but NOT store the calibration, press SET or activate REMOTE briefly	OFF - ON	When the button is released, restore the

previous values

OFFSET REGULATION (SRX3-5-US-3)

At the SET release or REMOTE deactivation, during the second switch off LED MODE phase, the device enters in the manual OFFSET regulation mode, shown by a slow blink on the MODE LED

The OFFSET regulation is the adjustment of the threshold value used to discriminate the signal.

In the OFFSET regulation mode the outputs and the status LED work like in the working mode.

After 10 s of no operations on SET or REMOTE, the OFFSET manual regulation mode is stopped.

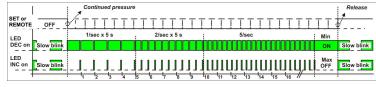
The variations are saved, for restoring at the next power-on

within 3s



The OFFSET manual regulation mode is executed by pressing SET or activating REMOTE. The sensor will do the first five variations at the speed of 1/sec, the second five variations at the speed of 2/sec and the next variations at the speed of 5/sec, up to the SET or REMOTE deactivation or up to the reaching of minimum or maximum OFFSET value.

Each OFFSET variation is shown by a blink on the green LED.

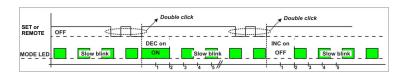


To choose the variation mode between increment or decrement of the OFFSET value, press SET or activate REMOTE twice rapidly (double click), in this way the sensor toggles between the two modes at each double click. At the end of the double click the chosen mode is shown by 2 s of LED OFF in increment mode and 2 s of LED ON in decrement mode

At each OFFSET manual regulation startup the sensor activates the increment mode, while the chosen mode remains activated up to the exit of the OFFSET manual regulation procedure.

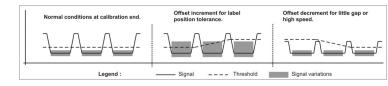
With increment mode and SET or REMOTE activation, the MODE LED is OFF and the pulse variations are ON.

With decrement mode and SET or REMOTE activation, the MODE LED is ON and the pulse variations are OFF.



At the end of the label calibration, the sensor has an operative threshold. It is suggested to do:

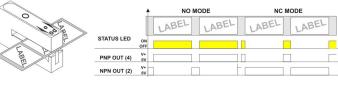
- an OFFSET increment to increase the label position variations tolerance in the sensing area,
- an OFFSET decrement to improve the gap detection with little sizes and high speed tape movement.



At the SET or REMOTE deactivation, after the second time MODE LED light on phase, the device toggles the NO/NC function of the output and the

The NO/NC output function is saved, for the restoring at the next power on. NO mode: outputs and STATUS LED are activated on the label.

NC mode: outputs and STATUS LED are activated with the label gap.

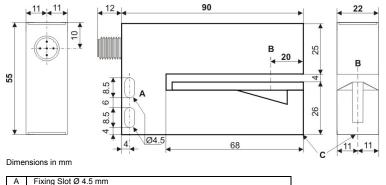


WORKING MODE NOTE

For the correct label detections, the tape must be taut and on the carriage, in calibration and working mode.

Press SET or activate REMOTE at the power on for more than 3 s to restore the default working condition (calibration for transparent tape and label and NO output mode), release SET or deactivate REMOTE during the double blink phase on the MODE LED.

DIMENSIONS



B Working point reference C Allen screw Ø 3 for labels carriage

AVAILABLE MODELS Model Description Order No. Ultrasonic Fork Clear Label - Dynamic SRX3-5-US-M12-PNH 953171000 teach with remote in PNP+NPN NO M12 connector Ultrasonic Fork Clear Label - Dynamic SRX3-6-US-M8-PH 953171020 teach with remote in PNP M8 connector Ultrasonic Fork Clear Label - Dynamic SRX3-6-US-M8-PN teach PNP+NPN NO 953171040 M8 connector Ultrasonic Fork Clear Label - Static SRX3-5-US-3-M12-PNH teach with remote in PNP+NPN NO 953171010 M12 connector Ultrasonic Fork Clear Label - Static SRX3-6-US-3-M8-PH teach with remote in PNP 953171030 M8 connector Ultrasonic Fork Clear Label - Static SRX3-6-US-3-M8-PN 953171050 teach PNP+NPN NO M8 connector

The sensors are NOT safety devices, and so MUST NOT be used in the safety control of the machines where installed

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