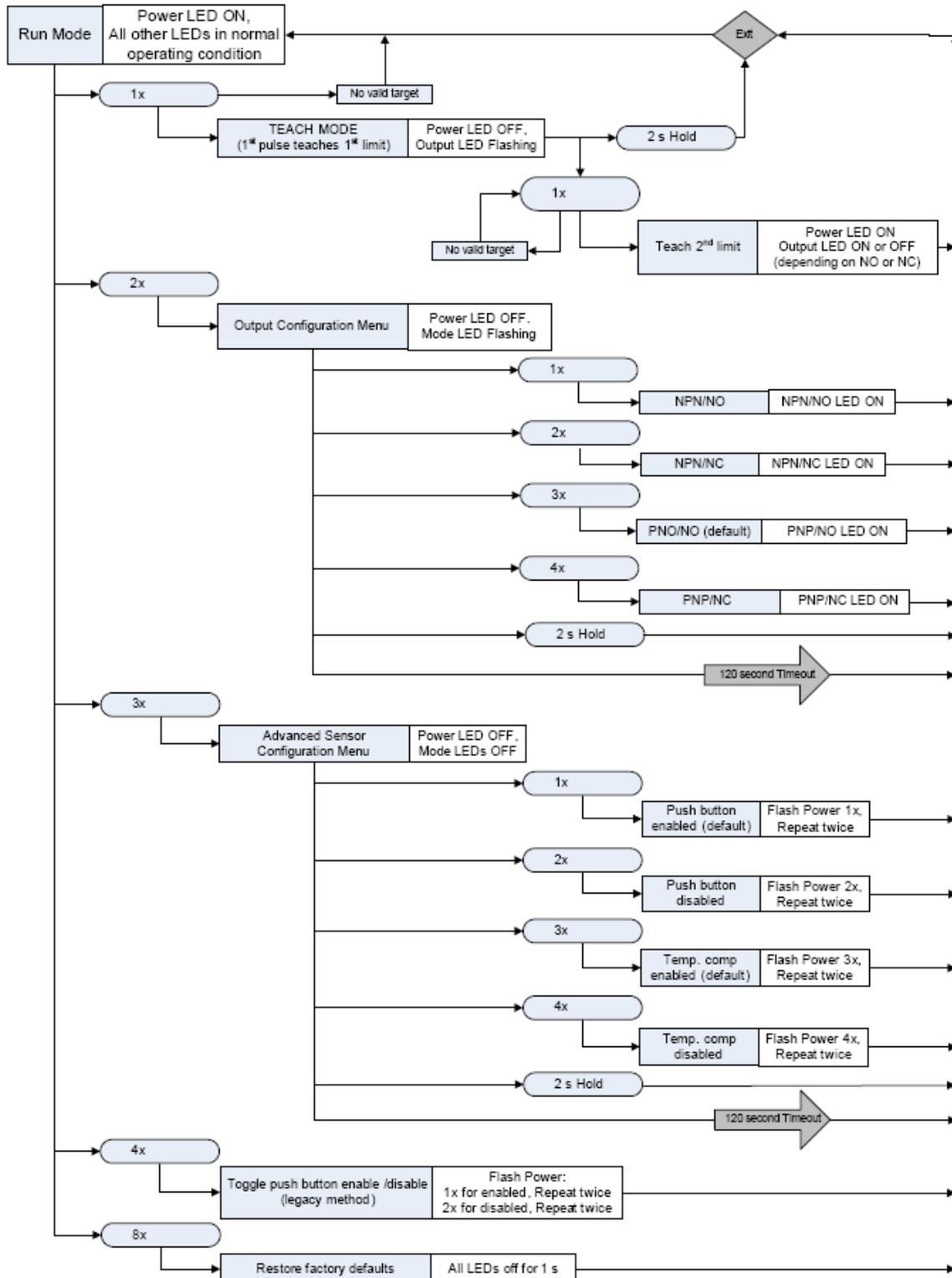


### Remote Line TEACH

- Run mode is the sensor's normal operating condition.
- The duration of each pulse is defined as "T" :  $0.04\text{ s} < T < 0.8\text{ s}$ .
- A Hold will exit TEACH mode and return to Run mode with previously saved changes. The duration of Hold is:  $T > 2\text{ s}$ .
- A Timeout will occur if a condition is not registered within 120 seconds, causing the sensor to return to Run mode (during sensor configuration only).
- Sensor configuration user feedback shown on green LED. See flow-chart.
- The red LED will be ON whenever the target is in view.



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