



SG4-H



Instruction Manual



ORIGINAL INSTRUCTIONS (ref. 2006/42/EC)

Datalogic Automation S.r.l.
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Bologna - Italy

"SG4-H" Instruction Manual

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Product Service

CERTIFICATE

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Holder of Certificate: DATALOGIC AUTOMATION S.r.l

Via Lavino 265
40050 Monte S. Pietro
ITALY

Factory(ies): 70800

Certification Mark:



Product: Electro-Sensitive Protective Equipment
Safety Light Curtain (Type 4)

Model(s): SG 4-Series
For nomenclature see attachment

Parameters:

Supply Voltage:	24 ±20% Vdc
Resolution:	14mm, 30mm or 2, 3, 4 beams
Protection class:	IP65

Tested according to:

- 2006/42/EC
- EN 61496-1:2013
- EN 61496-2:2013
- EN ISO 13849-1:2008 (Cat.4, PL e)
- EN 61508-1:2010 (SIL3)
- EN 61508-2:2010 (SIL3)
- EN 61508-3:2010 (SIL3)
- EN 61508-4:2010 (SIL3)
- EN 62061:2005/A1:2013 (SIL CL3)

The product was tested on a voluntary basis and complies with the essential requirements. The certification mark shown above can be affixed on the product. It is not permitted to alter the certification mark in any way. In addition the certification holder must not transfer the certificate to third parties. See also notes overleaf.

Test report no.: DM82444T

Valid until: 2020-03-11

Date, 2015-03-12

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(Guido Neumann)



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1 GENERAL INFORMATION

1.1 GENERAL DESCRIPTION OF THE SAFETY LIGHT CURTAINS

The safety light curtains of the SG4 series are optoelectronic multibeam devices that are used to protect working areas that, in presence of machines, robots, and automatic systems in general, can become dangerous for operators that can get in touch, even accidentally, with moving parts. The light curtains of the SG4 series are Type 4 intrinsic safety systems used as accident-prevention protection devices and are manufactured in accordance with the international Standards in force for safety, in particular:

EN 61496-1:2013	Safety of machinery: electrosensitive protective equipment. Part 1: General prescriptions and tests.
EN 61496-2:2013	Safety of machinery: electrosensitive protective equipment - Particular requirements for equipment using active optoelectronic protective devices.
EN ISO 13849-1:2008	Safety of machinery. Safety-related parts of control systems. Part 1: General principles for design
EN 61508-1:2010	Functional safety of electrical/electronic/programmable electronic safety-related systems. Part 1: General requirements
EN 61508-2:2010	Functional safety of electrical/electronic/programmable electronic safety-related systems. Part 2: Requirements for electrical/electronic/programmable electronic safety-related systems
EN 61508-3:2010	Functional safety of electrical/electronic/programmable electronic safety-related systems. Part 3: Software requirements
EN 61508-4:2010	Functional safety of electrical/electronic/programmable electronic safety-related systems. Part 4: Definitions and abbreviations
EN 62061:2005/A1:2013	Safety of machinery. Functional safety of electrical/ electronic/programmable electronic safety-related control systems.

The device, consisting of one emitter and one receiver housed inside strong aluminium profiles, generates infrared beams that detect any opaque object positioned within the light curtain detection field. The emitter and the receiver are equipped with the command and control functions. The connections are made through a M12 connector located in the lower side of the profile. The synchronisation between the emitter and the receiver takes place optically, *i.e.* no electrical connection between the two units is required.

The microprocessor guarantees the check and the management of the beams that are sent and received through the units: the microprocessor – through some LEDs – informs the operator about the general conditions of the safety light curtain (see chapter 7 “*Diagnostic functions*”).

The device consists in 2 units that, according to the model, are composed by one or several emitting and receiving modules. The receiver is the main controller for all functions. It monitors all safety actions in case of failure and performs general functions as well.

During installation, an user interface facilitates the alignment of both units (see chapter 5 “*Alignment procedure*”).

As soon as an object, a limb or the operator’s body accidentally interrupts one or some of the infrared beams sent by the emitter, the receiver immediately opens the OSSD outputs and blocks the MPCE machine (if correctly connected to the OSSD).

Some parts or sections of this manual containing important information for the user or installing operator are preceded by a note:

	<p>The information provided in the paragraphs following this symbol is very important for safety and may prevent accidents. Always read this information accurately and carefully follow the advice to the letter.</p>
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This manual contains all the information necessary for the selection and operation of the safety devices.

However, specialised knowledge not included in this technical description is required for the planning and implementation of a safety light curtain on a power-driven machine.

As the required knowledge may not be completely included in this manual, we suggest the customer to contact Datalogic Technical Service for any necessary information relative to the functioning of the SG light curtains and the safety rules that regulate the correct installation (see chapter 8 “*Periodical checks*”).

1.1.1 Package Contents

Package contains the following objects:

- Receiver (RX)
- Emitter (TX)
- Instruction manual of SG4-H light curtain
- Biannual checklist and periodical maintenance schedule

1.2 HOW TO CHOOSE THE DEVICE

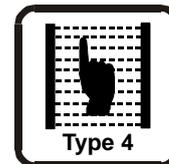
There are at least three different main characteristics that should be considered when choosing a safety light curtain, after having evaluated the risk assessment.

Resolution

The resolution of the device is the minimum dimension that an opaque object must have in order to obscure at least one of the beams that constitute the sensitive area.

The resolution strictly depends on the part of the body to be protected.

R =14mm finger protection



As shown in Fig. 1, the resolution only depends on the geometrical characteristics of the lenses, diameter and distance between centres, and is independent of any environmental and operating conditions of the safety light curtain.

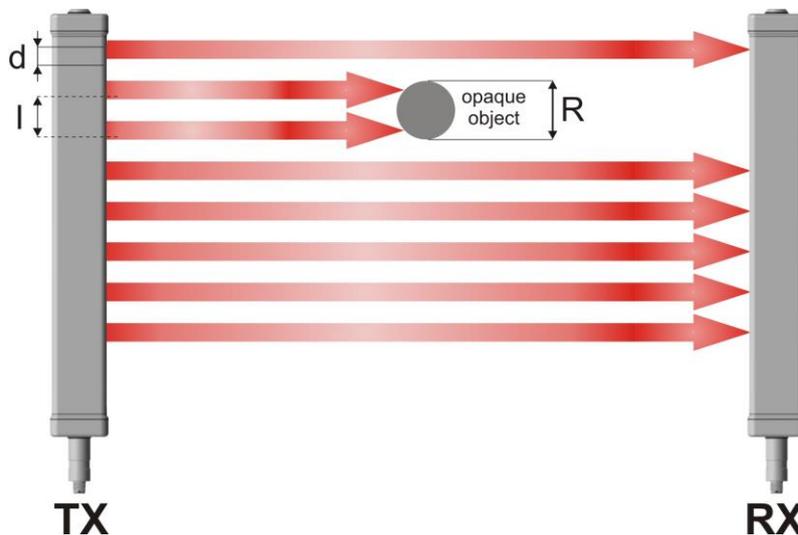


Fig. 1 – Resolution

The resolution value is obtained applying the following formula:

$$R = l + d$$

where:

- l = Distance between two adjacent optics
- d = Lens diameter

Controlled height

The controlled height is the height protected by the safety light curtain

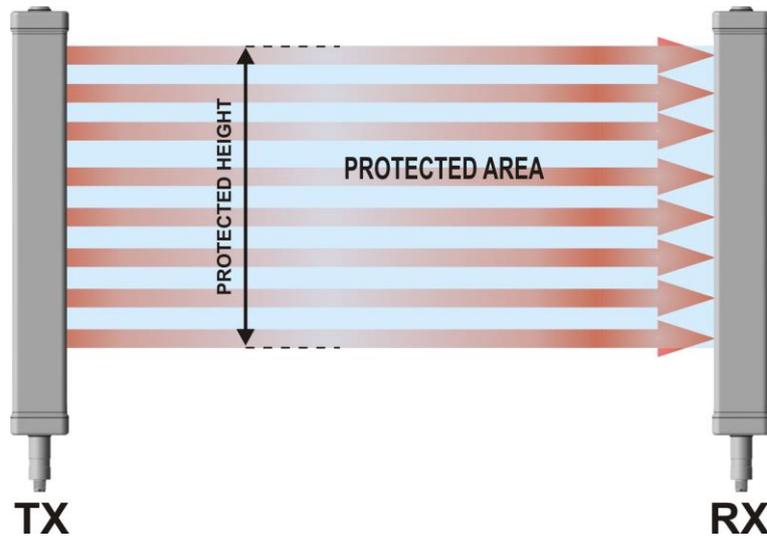


Fig. 2 – Controlled height

Referring to the figure above the protected height is reported in the table here below.

	Model	Controlled height (mm)
	SG4-H14-015-OO-X-B	150
	SG4-H14-030-OO-X-B	300
	SG4-H14-045-OO-X-B	450

Minimum installation distance

The safety device must be positioned at a specific safety distance (Fig. 3).

This distance must ensure that the dangerous area cannot be reached before the dangerous motion of the machine has been stopped by the ESPE.

The safety distance depends on 4 factors, according to the EN ISO 13855 Standard:

- Response time of the ESPE (the time between the effective beam interruption and the opening of the OSSD contacts)
- Machine stopping time (the time between the effective opening of the contacts of the ESPE and the real stop of the dangerous motion of the machine)
- ESPE resolution
- Approaching speed of the object to be detected

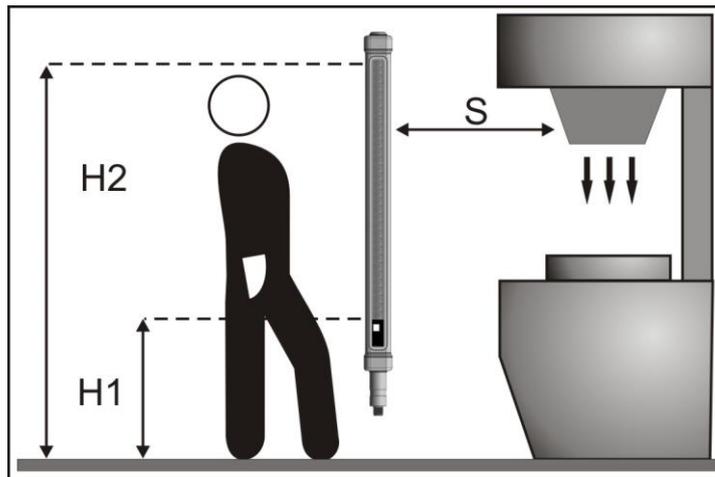


Fig. 3 – Minimum installation distance (vertical)

The following formula is used for the calculation of the safety distance:

$$S = K (t1 + t2) + C$$

where:

S = Minimum safety distance in mm

K = Speed of the object, limb or body approaching the dangerous area in mm/sec

t1 = Response time of the ESPE in seconds (see chapter 10 "Technical data")

t2 = Machine stopping time in seconds

d = Resolution of the system

C = Additional distance based on the possibility to insert the body or one of body parts inside the dangerous area before the protective device trips.

C = 8 (d -14) for devices with resolution ≤ 40 mm

NOTE: K value is:

2000 mm/s if the calculated value of S is ≤ 500 mm

1600 mm/s if the calculated value of S is > 500 mm

When devices with > 40 mm resolution are used, the height of the top beam has to be ≥ 900 mm (H2) from machine supporting base while the height of the bottom beam has to be ≤ 300 mm (H1).

If the safety light curtain must be mounted in a horizontal position (Fig. 4), the distance between the dangerous area and the most distant optical beam must be equal to the value calculated using the following formula:

$$S = 1600 \text{ mm/s} (t_1 + t_2) + 1200 - 0.4 H$$

where:

S = Minimum safety distance in mm.

t1 = Response time of the ESPE in seconds (see chapter 10 "Technical data")

t2 = Machine stopping time in seconds.

H = Beam height from ground; this height must always be less than 1,000 mm.

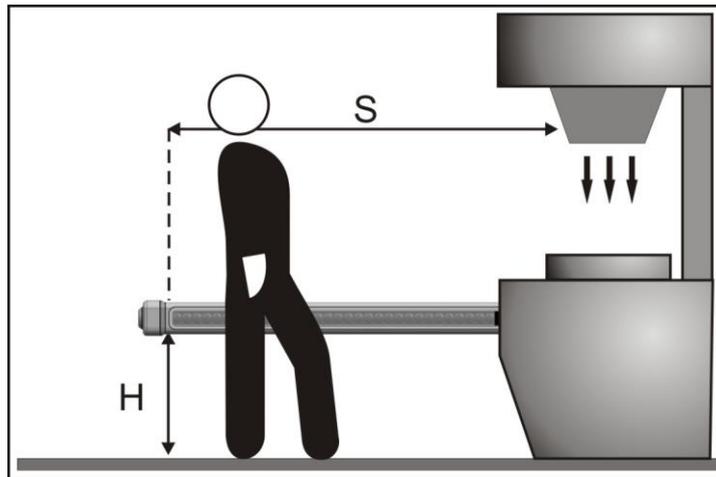


Fig. 4 – Minimum installation distance (horizontal)

Practical examples:

Let's suppose to have a light curtain with height = 450 mm

To calculate the distance of the device from the ESPE, in a **vertical position**, the following formula is used:

$$S = K * T + C$$

where:

T = t₁ + t₂

t₁ = ESPE response time + SE-SR2 relay release time (max 80 msec)

t₂ = Machine total stopping time (i.e. 300msec)

C = 8 * (d – 14) for devices with resolution <= 40 mm

D = resolution

In all cases, if K = 2000mm/sec then S > 500 mm. Distance will have then to be recalculated using K = 1600 mm/sec.

	SG4-H14-045-OO-X-B
T	0.398 sec
C	0 mm
S	636.8 mm

	<p>WARNING: the reference standard is EN ISO 13855 "Safety of machinery - Positioning of safeguards with respect to the approach speeds of parts of the human body".</p> <p>The following information is to be considered as indicative and concise.</p> <p>For correct safety distance please refer to complete standard EN ISO 13855.</p>
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1.3 TYPICAL APPLICATIONS

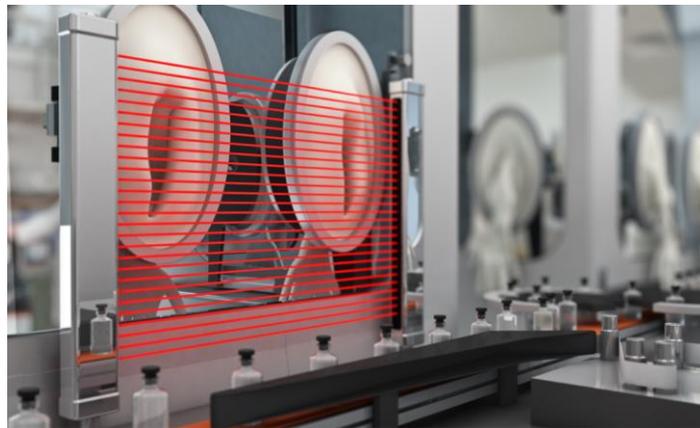
Its unique mechanical features make SG4-H the best choice where safety light curtains have to be positioned inside an area where frequent washing with aggressive detergents and IP67 or IP69K are needed.

Typical applications are:

1. Liquid Filling Machines, used to fill bottles, ampoules and other containers with pre determined quantity of liquids.
2. Vial Filling Machines, used to fill vials and bottles with liquids, viscous material, suspensions and powders.
3. Powder filling machines

SG4-H can be placed within the machine area, i.e. in correspondence to the opening with gloves as seen in the picture.

The safety light curtain, realized in stainless steel and glass can stand the same level of washing of the rest of the machine (i.e. hydrogen peroxide at high temperature and pressure).



1.4 SAFETY INFORMATION



For a correct and safe use of the safety light curtains of the SG4-H series, the following points must be observed:

- The stopping system of the machine must be electrically controlled.
- This control system must be able to stop the dangerous movement of the machine within the total machine stopping time T as per paragraph 1.2.3, and during all working cycle phases.
- Mounting and connection of the safety light curtain must be carried out by qualified personnel only, according to the indications included in the special sections (refer to sections 2; 3; 4; 5) and in the applicable standards.
- The safety light curtain must be securely placed in a particular position so that access to the dangerous zone is not possible without the interruption of the beams (refer section 2 "Installation mode").
- The personnel operating in the dangerous area must be well trained and must have adequate knowledge of all the operating procedures of the safety light curtain.

Please carefully read the instructions for the correct functioning before powering the light curtain.

2 INSTALLATION

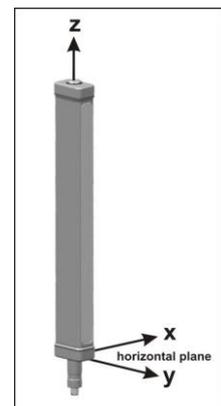
2.1 PRECAUTIONS TO BE OBSERVED FOR THE CHOICE AND INSTALLATION



Make sure that the protection level assured by the SG4 device (Type 4) is compatible with the real danger level of the machine to be controlled, according to EN ISO 13849-1 or EN 62061.

- Use only matched pair with same serial no.
- The outputs (OSSD) of the ESPE must be used as machine stopping devices and not as command devices. The machine must have its own START command.
- The dimension of the smallest object to be detected must be larger than the resolution level of the device
- The ESPE must be installed in an environment compatible complying with the characteristics indicated in Chapter 10 “*Technical data*”
- The ESPE must not be installed close to strong and/or flashing light sources, in particular close to the front window of receiving unit.
- The presence of intense electromagnetic disturbances could affect device’s correct operation. This condition shall be carefully assessed by seeking the advice of Datalogic Technical Service.
- The operating distance of the device can be reduced in presence of smog, fog or airborne dust.
- A sudden change in environment temperature, with very low minimum peaks, can generate a small condensation layer on the lenses and so jeopardise functioning.
- Kind of mechanical fixation is suitable for vertical light curtain installation only. In such a case vibrations and bump limits on z-axis remains compliant according declared regulations (see chapter 10 “*Technical data*”).

Keep mechanical environment as free as possible from all stress any case: if that is not possible, minimize the impact of mechanical stress on x and y axes, i.e.re-aligning the light curtains in parallel to z-axis.



2.2 GENERAL INFORMATION ON DEVICE POSITIONING

The safety light curtain should be carefully positioned, in order to reach a very high protection standard; access to the dangerous area must only be possible by passing through the protecting safety light beams.

	<p>Fig. 5 shows some examples of possible access to the machine from the top and the bottom sides. These situations may be very dangerous and so the installation of the safety light curtain at a sufficient height in order to completely cover the access to the dangerous area (Fig. 6) becomes necessary.</p>
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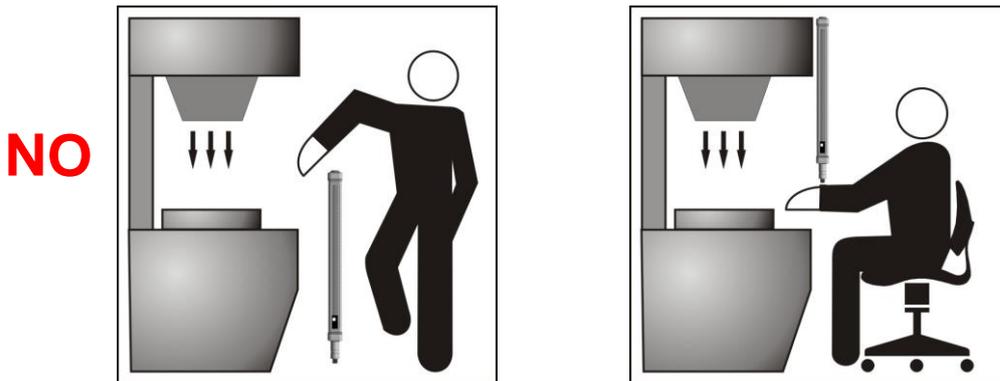


Fig. 5 – Incorrect device positioning



Fig. 6 – Correct device positioning

Under standard operating conditions, machine starting must not be possible while operators are inside the dangerous area.

When the installation of the safety light curtain very near to the dangerous area is not possible, a second light curtain must be mounted in a horizontal position in order to prevent any lateral access, as shown in Fig.8.

	<p>If the operator is able to enter in the dangerous area, an additional mechanical protection must be mounted to prevent the access.</p>
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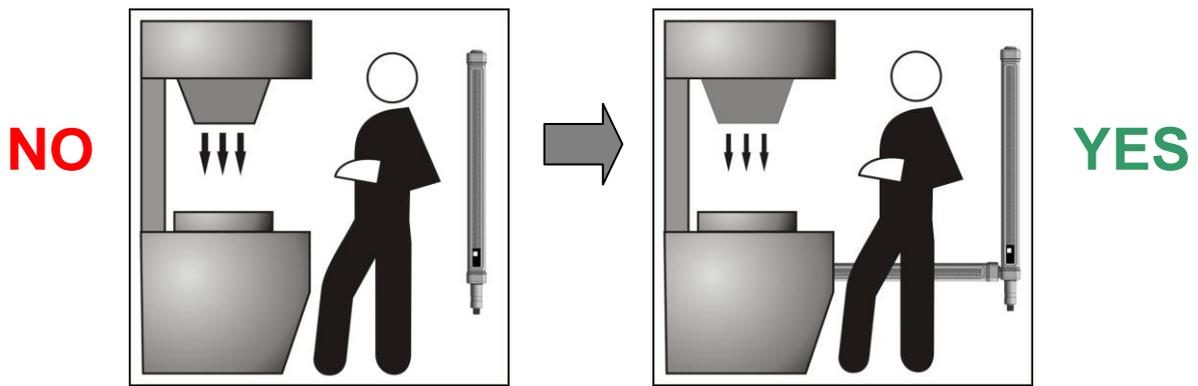


Fig. 7

Fig. 8

2.2.1 Minimum distance from reflecting surfaces

Reflecting surfaces placed near the light beams of the safety device (over, under or laterally) can cause passive reflections. These reflections can affect the recognition of an object inside the controlled area. Moreover, if the RX receiver detects a secondary beam (reflected by the side-reflecting surface) the object might not be detected, even if the object interrupts the main beam.

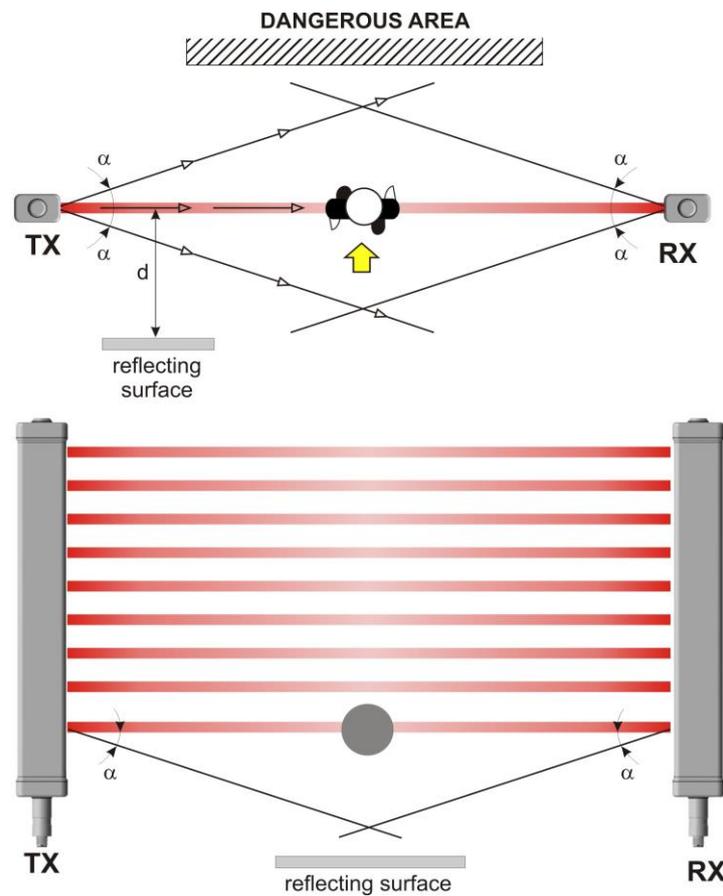


Fig. 9 – Minimum distance from

It is important to position the safety light curtain according to the minimum distance from reflecting surfaces.

The minimum distance depends on:

- operating distance between emitter (TX) and receiver (RX);
- real aperture angle of ESPE (EAA); especially:

for ESPE type 4 EAA = 5° ($\alpha = \pm 2.5^\circ$)

Diagram of Fig.10 shows the minimum distance from the reflecting surface (Dsr), based on the operating distance:

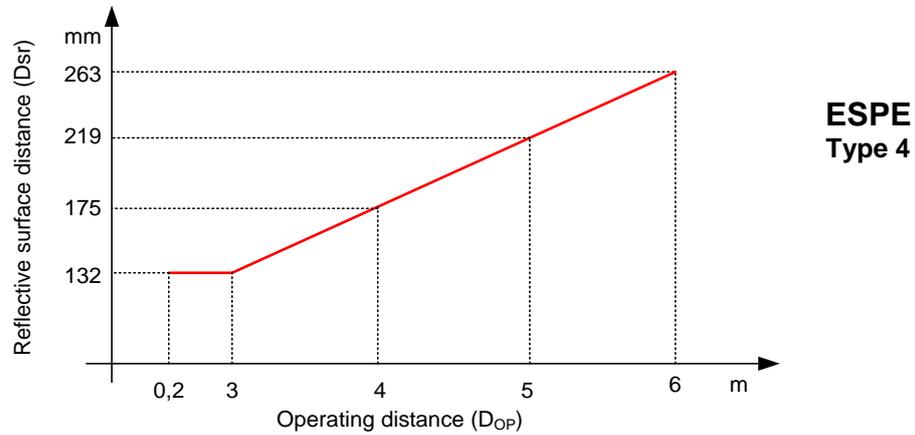


Fig. 10

The formula to get Dsr is the following:

$$D_{sr} (m) = 0.13 \quad \text{for operative distances } < 3 \text{ m}$$

$$D_{sr} (m) = 0.5 \times \text{operating distance (m)} \times \text{tg } 2\alpha \quad \text{for operative distances } \geq 3 \text{ m}$$

2.2.2 Distance between homologous devices

If different safety devices have to be installed in adjacent areas, the emitter of one device must not interfere dangerously with the receiver of the other device.

The TXB interfering device must be positioned outside a minimum Ddo distance from the TXA – RXA emitter-receiver couple axis.

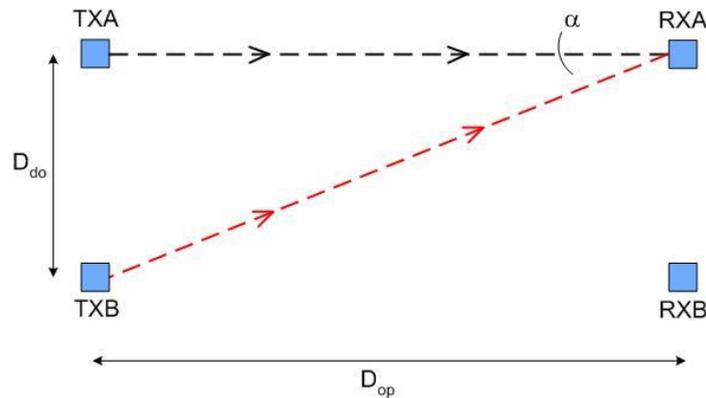


Fig. 11 – Distance between homologous devices

This minimum Ddo distance depends on:

- the operating distance between emitter (TXA) and receiver (RXA)
- the effective aperture angle of the ESPE (EAA)

The following graphic shows the distance from the interfering devices (D_{do}) according to the operating distance (D_{op}) of the couple (TXA – RXA).

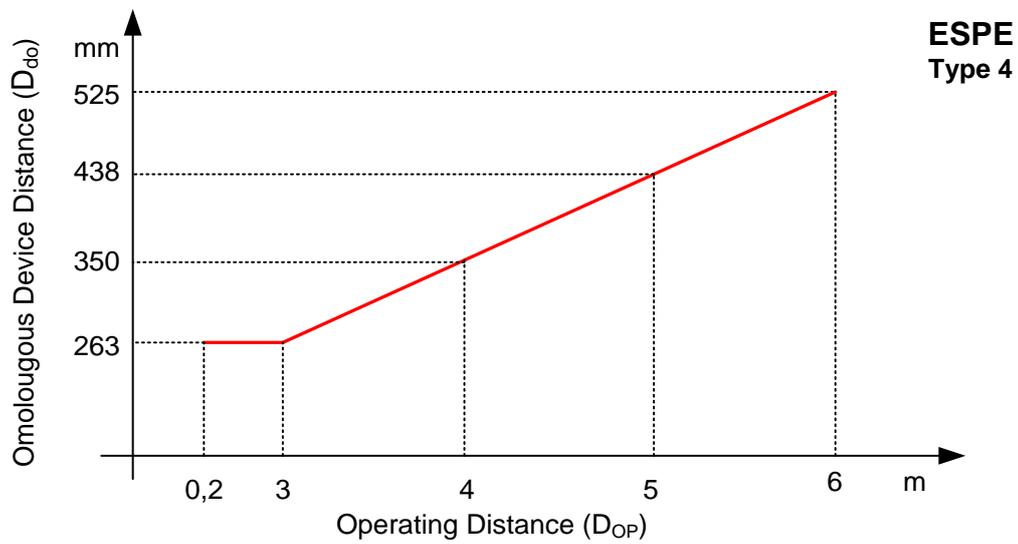


Fig. 12

The following table shows, for convenience, the values of the minimum installation distances relative to some operating distances:

Operating distance (m)	Minimum installation distance (m)
3	0.3
6	0.4
10	0.5
19	0.6

 **WARNING: the interfering device (TXB) must be positioned at the same D_{do} distance, calculated as shown above, even if closer to TXA respect to RXA.**

When several safety devices have to be installed in adjacent areas, the interference between the emitter of one device and the receiver of the other must be avoided. Fig.13 provides an example of possible interference between different devices and two possible solutions.

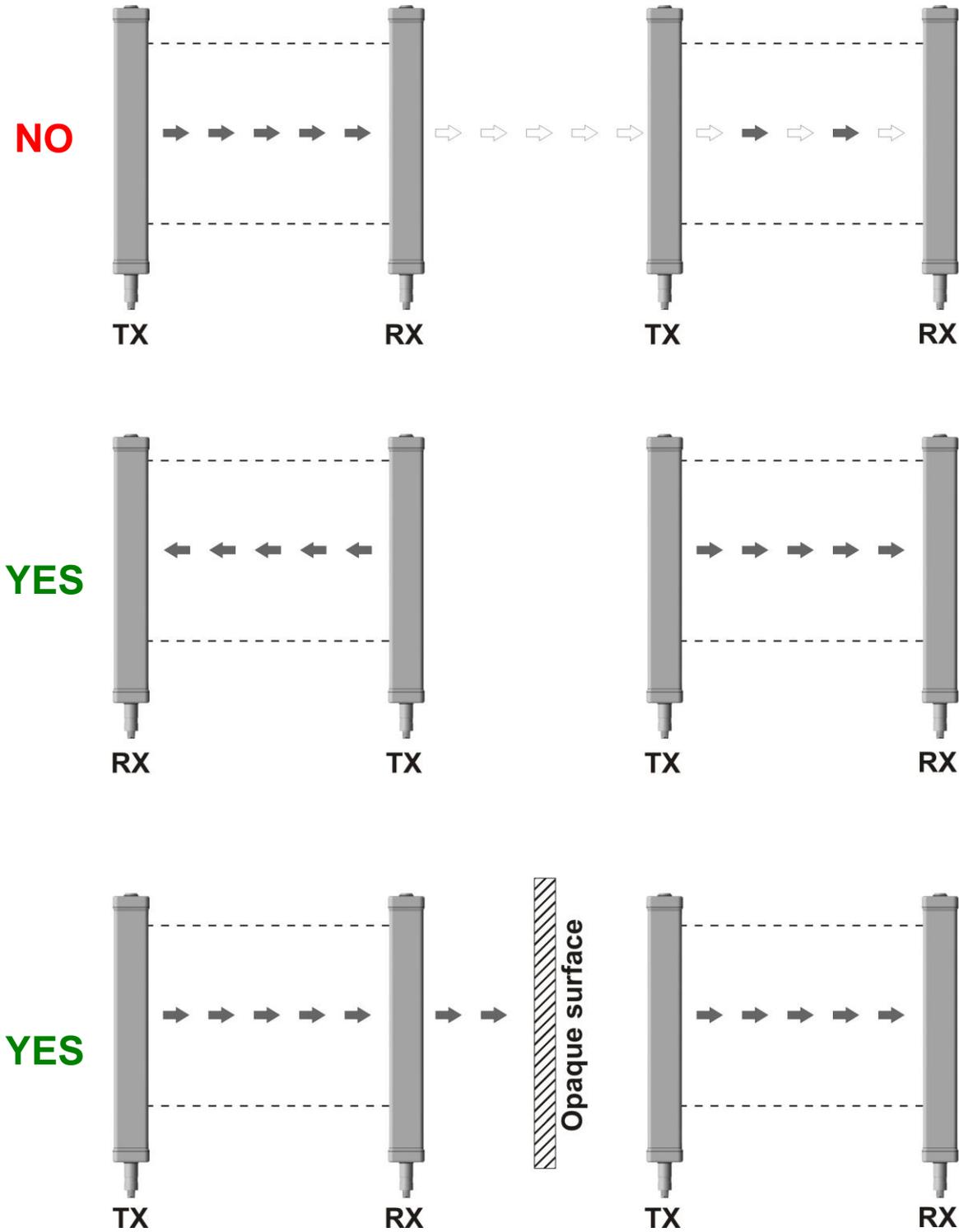


Fig. 13 – Interference between adjacent light curtains

2.2.3 Emitter and Receiver Orientation

The two units shall be assembled parallel each other, with the beams arranged at right angles with the emission and receiving surface, and with the connectors pointing to the same direction. The configurations shown in Fig. 14 must be avoided:

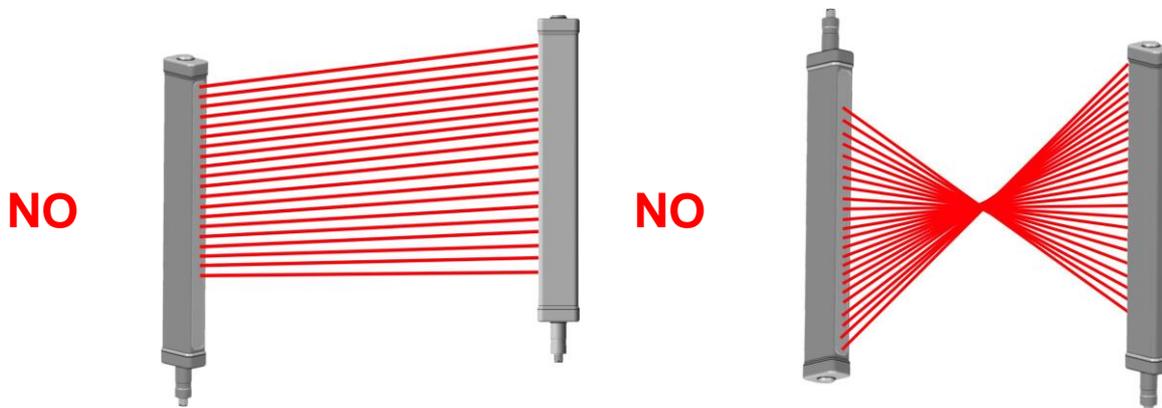


Fig. 14 – Light curtains orientation

2.2.4 Use of deviating mirrors

The control of any dangerous area, with several but adjacent access sides, is possible using only one safety device and well-positioned deviating mirrors.

Fig. 15 shows a possible solution to control three different access sides, using two mirrors placed at 45° with respect to the beams.

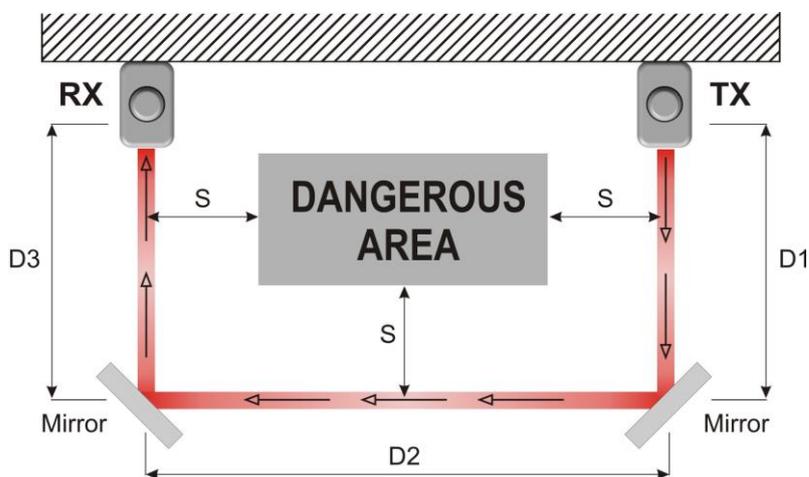


Fig. 15 – Use of deviating mirrors

The operator must respect the following precautions when using the deviating mirrors:

- The alignment of the emitter and the receiver can be a very critical operation when deviating mirrors are used. Even very small displacements of the mirror is enough to lose alignment. The use of Datalogic laser pointer accessory is recommended under these conditions.
- The minimum safety distance (S) must be respected for each single section of the beams.
- The effective operating range decreases by about 15% by using only one deviating mirror, the percentage further decreases by using 2 or more mirrors (for more details refer to the technical specifications of the mirrors used).

The following table shows the operating distances relating to the number of mirrors used.

Number of mirrors	Operating distance (14 mm)
1	5.1 m
2	4.3 m
3	3.7 m

- Do not use more than three mirrors for each device.
- The presence of dust or dirt on the reflecting surface of the mirror causes a drastic reduction on the range.

2.2.5 Controls after first installation

The control operations to carry-out after the first installation and before machine start-up are listed hereinafter. The controls must be carried-out by qualified personnel, either directly or under the strict supervision of the person in charge of machinery Safety.

Verify that:

ESPE remains blocked (➤) intercepting the beams along the protected area using the specific test piece, following the Fig.16 scheme.

TP14 for light curtains with 14 mm resolution: SG4-H14-xx-x

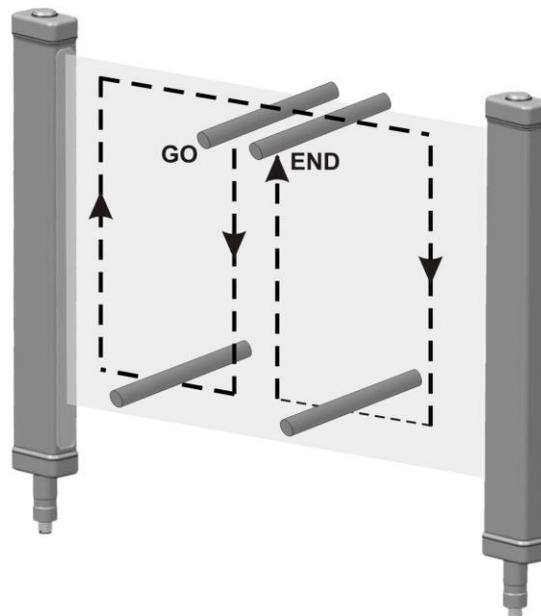


Fig. 16 – Path of the test piece

- ESPE has to be correctly aligned, press slightly on the product side in both directions the red LED must not turn on .
- The response time at machine STOP, including the ESPE and machine response times, must be included in the limits defined in the calculation of the safety distance (refer to chapter 2 "*Installation*").
- The safety distance between the dangerous parts and ESPE must comply with the requirements indicated in chapter 2 "*Installation*".
- A person must not access or remain between ESPE and the dangerous parts of the machine.
- Access to the dangerous areas of the machine must not be possible from any unprotected area.
- ESPE must not be disturbed by external light sources, ensuring that it remains in Normal operating function for at least 10-15 minutes and placing the specific test piece in the protected area in the SAFE condition for the same period.
- Verify the correspondence of all the accessory functions, activating them in the different operating conditions.

3 MECHANICAL MOUNTING

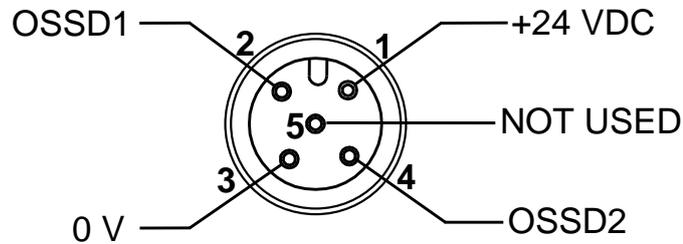
- No mounting bracket is provided for this product.
- The product is equipped with a support shaft exiting at connector area and designed to allow vertical and coaxial fastening on one side only.
It is a simple and safe fastening that makes product position adjustable around the longitudinal axis.
This type of fastening reduces the number of applications where light curtains are mounted vertically and vibration limits on z-axes are compliant to declared regulation accordingly (see chapter 10 "*Technical data*").

4 ELECTRICAL CONNECTIONS

All electrical connections to the emitting and receiving units are made through a male M12 connector, located on the lower part of the two units.

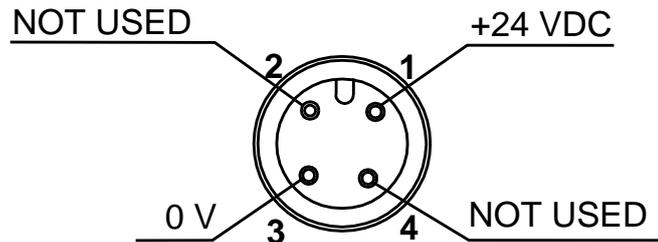
For receiver a M12 5-poles connector is used, while for emitter a M12 4-poles connector is used.

RECEIVER (RX):



- 1 = brown = +24 VDC
- 2 = white = OSSD 1
- 3 = blue = 0 V
- 4 = black = OSSD 2
- 5 = grey = NOT USED

EMITTER (TX):



- 1 = brown = +24 VDC
- 2 = white = NOT USED
- 3 = blue = 0 V
- 4 = black = NOT USED

4.1 NOTES ON CONNECTIONS

For the correct functioning of the SG4-H safety light curtains, the following precautions regarding the electrical connections have to be respected:

- Do not place connection cables in contact with or near high-voltage cables and/or cable undergoing high current variations (e.g. motor power supplies, inverters, etc.);
-  Do not connect in the same multi-pole cable the OSSD wires of different light curtains;

The device is already equipped with internal overvoltage and overcurrent suppression devices. The use of other external components is not recommended.

Example: connection to the safety relay SE-SR2.

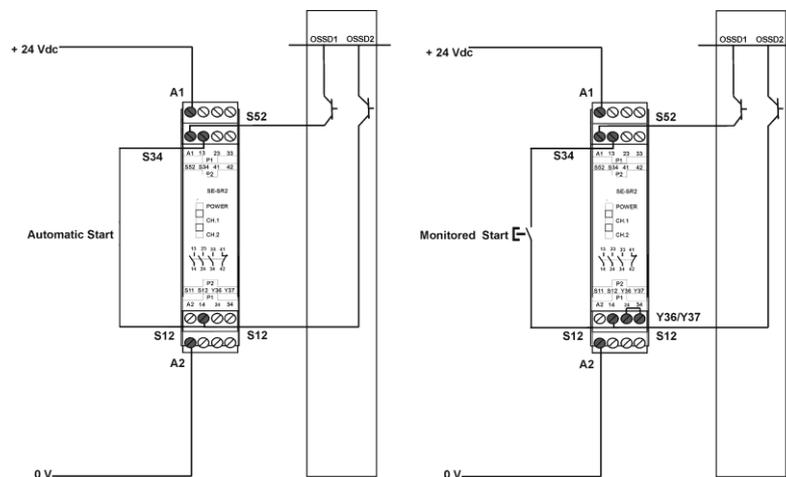


Fig. 17 – Connection to safety relay

The figures show the connection between the safety light curtains and the safety relay of the SE-SR2 series functioning in the Automatic Restart mode (left side) and Manual Restart with monitoring (right side).

Do not use varistors, RC circuits or LEDs in parallel at relay inputs or in series at OSSD outputs:

- The OSSD1 and OSSD2 safety contacts cannot be connected in series or in parallel, but can be used separately (Fig.22), conforming to the plant's safety requirements.
- If one of these configurations is erroneously used, the device enters into the output failure condition (see section 7 "Diagnostic functions").

Connect both OSSDs to the device to control. Failure to connect an OSSD to the activating device jeopardises the system safety degree that the light curtain has to control.

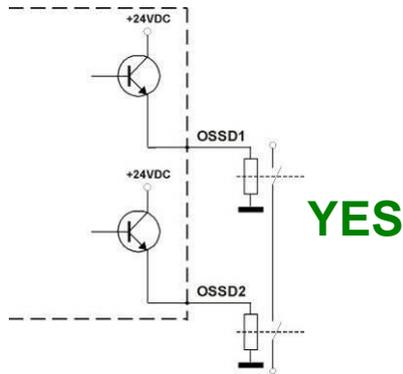


Fig. 18 – Correct connection of the load

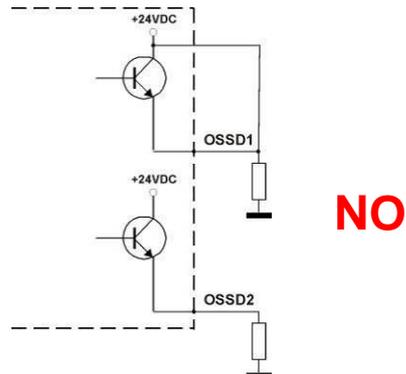


Fig. 19 – Incorrect connection of the load (I)

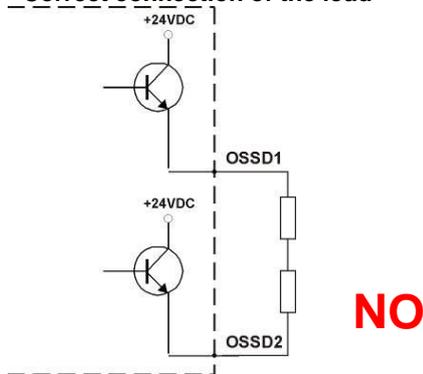


Fig. 19 – Incorrect connection of the load (II)

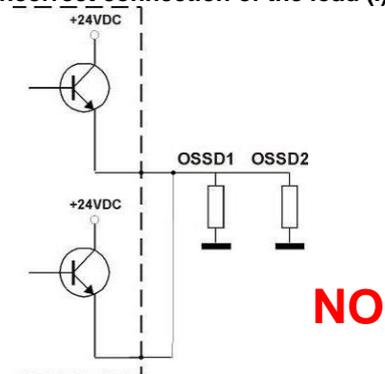


Fig. 20 – Incorrect connection of the load (III)

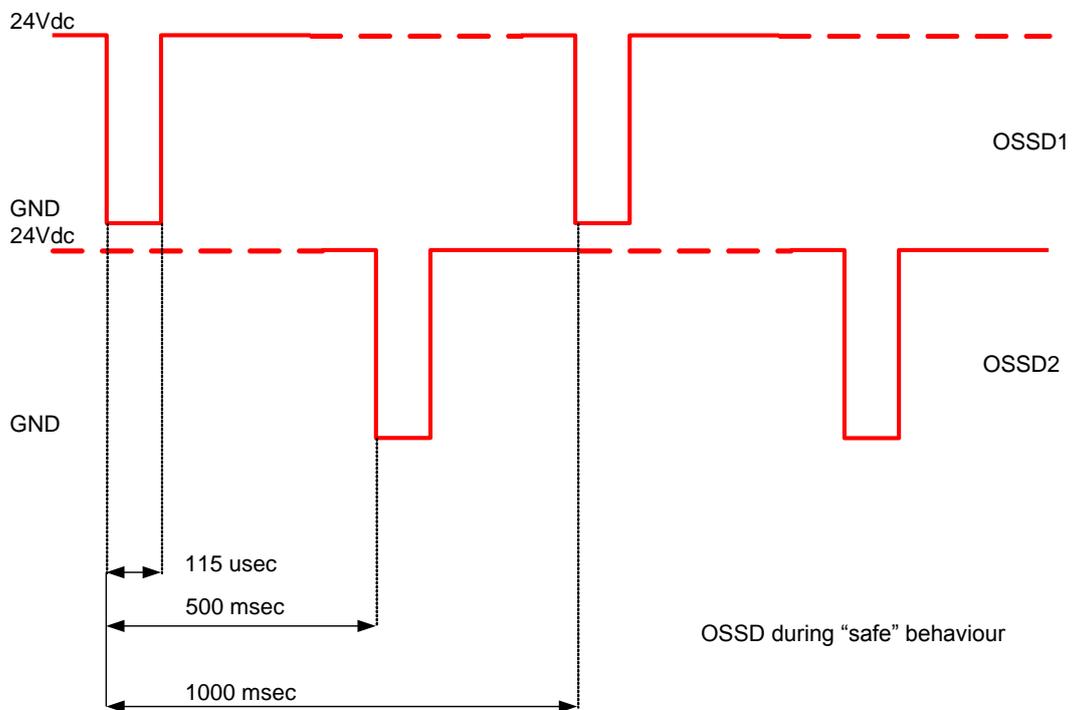


Fig. 21 – Behaviour of OSSDs

5 ALIGNMENT PROCEDURE

The alignment between the emitting and the receiving units is necessary to obtain the correct functioning of the light curtain.

A good alignment prevents outputs instability caused by dust or vibrations.

The alignment is perfect if the optical axes of the first and the last emitting unit's beams coincide with the optical axes of the corresponding elements of the receiving unit.

The beam used to synchronise the two units is the closest one to the connector. SYNC is the optics connected with this beam and LAST is the optics connected to the last beam after the SYNC unit.

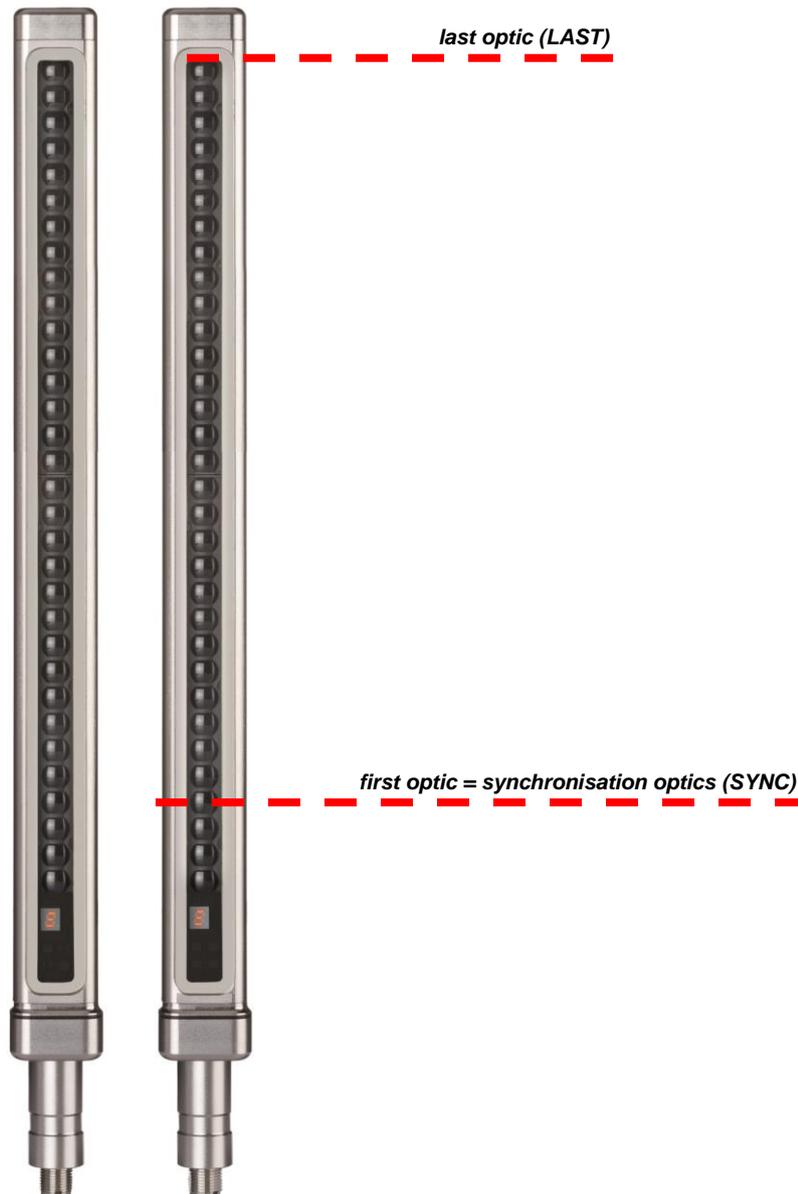


Fig. 23

Signals are clearly identified through symbols allowing their immediate reading, independent of bars directions; a short description of LEDs signals proves nevertheless necessary so as to avoid misunderstandings.



Fig. 24

The alignment level is monitored during device standard operating mode via display (see paragraph 7.2).

Once the curtain has been aligned and correctly fastened, the display signal is useful both to check the alignment and show a change in the environmental conditions (occurrence of dust, light disturbance and so on) via signal level monitoring.

6 FUNCTION SETTING

Light curtains is ready to use without any preliminary function setting.

Light curtain, starts up and goes in normal operation as soon as connected to power supply.

Check connection for any improper detected start up.

7 DIAGNOSTIC FUNCTIONS

7.1 USER INTERFACE

Curtain operating status is visualised through an one-digit display present on both the receiver and emitter units.

SG4 also has four LEDs on the receiver and two LEDs on the emitter.

Fig.25 shows all LEDs signalling modes: OFF, ON and BLINKING.



Fig. 25

7.2 DIAGNOSTIC MESSAGES

The operator can evaluate the main causes of the system stop or failure through the display and signalling LEDs.

For Receiver:

Function	Type	Check and repair	LED	DIGIT
	Emission (OSSD ON) (green ON)	Light curtain working in normal operating conditions		
	Interruption (OSSD OFF) (red ON)	Light curtain working in safety block conditions.		
	Signal level	Minimum (1 bar) Medium (2 bar) Maximum (3 bar)		
Function	Type	Check and repair	LED	DIGIT
Error status	OSSD error (red ON)	Check OSSD connections. Make sure that they are not in contact with one another or with the supply cables, then Reset. If the failure continues contact DATALOGIC AUTOMATION		<i>F0</i>
	Internal error (red ON)	Switch OFF and switch ON the power supply circuit. If the failure continues contact DATALOGIC AUTOMATION		<i>FU</i>
	Optical error (red ON)	Reset. If the failure continues contact DATALOGIC AUTOMATION		<i>Fb</i>
	No power supply (LEDs OFF)	Check connections and input voltage value. If the failure continues contact DATALOGIC AUTOMATION		

For Emitter:

Function	Status	Meaning	LED	DIGIT
	Emission (green ON yellow ON)	Light curtain in normal operating condition		
Function	Status	Meaning	LED	DIGIT
Error status	Internal error I (green ON)	Switch OFF and switch ON the power supply circuit. If the failure continues contact DATALOGIC AUTOMATION		<i>FU</i>
	Optical error (green ON)			<i>Fb</i>
	No power supply (LEDs OFF)	Check connections and input voltage correct value. If the failure continues contact DATALOGIC AUTOMATION		

8 PERIODICAL CHECKS

The following is a list of recommended check and maintenance operations that should be periodically carried-out by qualified personnel (Paragraph 2.2.6 “*Controls after first installation*”)

Check that:

- The ESPE stays locked (➤I) during beam interruption along the entire protected area, using the suitable “Test Piece” (*)
- The ESPE is correctly aligned. Press slightly product side, in both directions and the red LED (➤I) must not turn ON.
- The response time upon machine STOP (including response time of the ESPE and of the machine) is within the limits defined for the calculation of the safety distance (see section 2 “Installation mode”).
- The safety distance between the dangerous areas and the ESPE are in accordance with the instructions included in section 2 “Installation mode”.
- Access of a person between ESPE and machine dangerous parts is not possible nor is it possible for him/her to stay there.
- Access to the dangerous area of the machine from any unprotected area is not possible.
- The ESPE and the external electrical connections are not damaged.

The frequency of checks depends on the particular application and on the operating conditions of the safety light curtain.

(*) according to the Fig.16 scheme

Verify that:

ESPE remains blocked (➤I) intercepting the beams along the protected area using the specific test piece, following the Fig.16 scheme.

TP14 for light curtains with 14 mm resolution: SG4-H14-xx-x

8.1 GENERAL INFORMATION AND USEFUL DATA

 Safety **MUST** be a part of our conscience.

The safety devices fulfil their safety function only if they are correctly installed, in accordance with the Standards in force.

If you are not certain to have the expertise necessary to install the device in the correct way, DATALOGIC AUTOMATION Technical Support is at your disposal to carry out the installation.

The device uses fuses that are not self-resetting. Consequently, in presence of short-circuits causing the cut-off of these fuses, both units shall be sent to DATALOGIC AUTOMATION Technical Support department.

A power failure caused by interferences may cause the temporary opening of the outputs, but the safe functioning of the light curtain will not be compromised.

8.2 WARRANTY

DATALOGIC AUTOMATION guarantees each brand new SG4 system, under standard use conditions, against manufacturing defects in material and workmanship for a period of 36 (thirty-six) months from the date of manufacturing.

DATALOGIC AUTOMATION will not be liable for any damages to persons and things caused by failure to stick to the correct installation modes and device use.

 Warranty validity is subject to the following conditions:

- User shall notify DATALOGIC AUTOMATION the failure within thirty-six months from product manufacturing date.
- Failure or malfunction shall not have been originated directly or indirectly by:
 - use for unsuitable purposes;
 - failure to comply with the intended use prescriptions;
 - negligence, unskillfulness, wrong maintenance;
 - repairing, changes, adaptations not made by DATALOGIC AUTOMATION personnel, tampering with the device, etc.;
 - accidents or crashes (even due to transportation or by force majeure causes);
 - other causes not depending from DATALOGIC AUTOMATION.

If the device does not work, send both units (receiver and emitter) to DATALOGIC AUTOMATION. The Customer is responsible for all transport charges and damage risks or material loss during transport, unless otherwise agreed.

All replaced products and parts become a property of DATALOGIC AUTOMATION.

DATALOGIC AUTOMATION does not accept any warranty or right other than the above-described ones. No requests for compensation for expenses, activities stop or other factors or circumstances somehow connected to the failure of the product or one of its parts to operate cannot be put forward for any reason.

In case of problems, please contact DATALOGIC AUTOMATION.

Service Department

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www.datalogic.com

9 DEVICE MAINTENANCE

SG4-H safety light curtains do not require special maintenance operations.

To avoid the reduction of the operating distance, optic protective front surfaces must be cleaned at regular intervals.

Please do not use on glasses window paper or other abrasive materials

9.1 PRODUCT DISPOSAL

Under current Italian and European laws, DATALOGIC AUTOMATION is not obliged to take care of product disposal at the end of its life.

DATALOGIC AUTOMATION recommends to dispose of the product in compliance with local laws or contact authorised waste collection centres.

10 TECHNICAL DATA

ELECTRICAL DATA	
Power supply (Vdd):	24 VDC \pm \pm 20%
Consumption (TX):	2.5 W max
Consumption (RX):	3.5 W max (without load)
Outputs:	2 PNP
Short-circuit protection:	1.4 A max
Output current:	0.5 A max / each output
Output voltage – status ON:	Vdd –1 V min
Output voltage – status OFF:	0.2 V max
Capacitive load	2.2 μ F @ 24VDC max
Response times:	See table below
Controlled height:	150..450 mm
Safety category:	Type 4
Electrical protection:	Class III
Connections:	M12 4-pole for emitter M12 5-pole for receiver
Cable length (for power supply):	50 m. max
OPTICAL DATA	
Light emission (λ):	Infrared, LED (950 nm)
Resolution:	14 mm
Operating distance:	0.2...6 m
Ambient light rejection:	IEC-61496-2
MECHANICAL AND ENVIRONMENTAL DATA	
Operating temperature:	- 10°...+ 55 °C
Storage temperature:	- 25°...+ 70 °C
Temperature class:	T6
Humidity:	15...95 % (no condensation)
Mechanical protection:	IP65 (EN 60529) / IP69K
Vibrations *:	Width 0.35 mm, Frequency 10 ... 55 Hz 20 sweep per z-axis, 1 octave/min (EN 60068-2-6)
Shock resistance:	16 ms (10 G) 1,000 shocks per z-axis (EN 60068-2-29)
Housing and Cap material:	AISI 316L
Front glass material:	Glass
Weight:	3.5 Kg / meter for each single unit

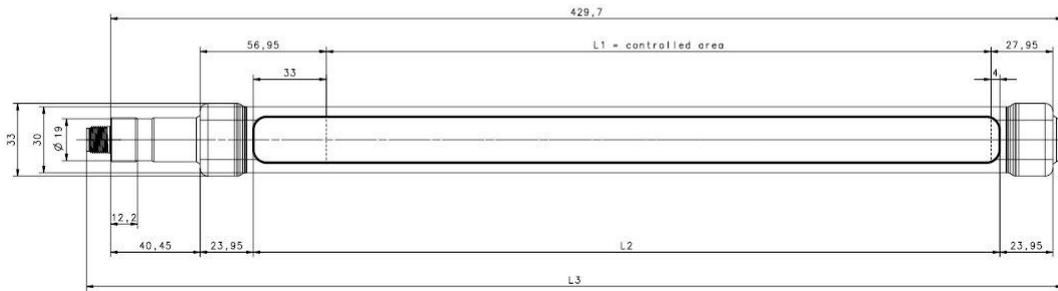
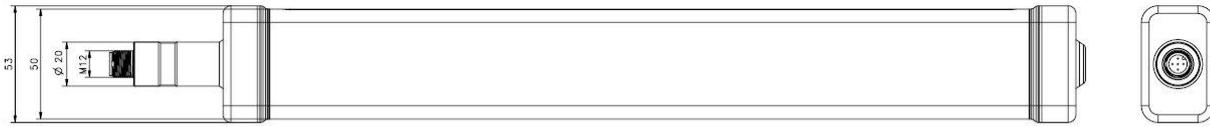
* See chapter 3 "Mechanical Mounting".

11LIST OF AVAILABLE MODELS

Model	Controlled height (mm)	No. Beams	Response time (msec)	Resolution (mm)
SG4-H14-015-OO-X-B	150	16	11	14 mm
SG4-H14-030-OO-X-B	300	32	15	14 mm
SG4-H14-045-OO-X-B	450	48	18	14 mm

Product	<i>EN ISO 13849-1</i>	<i>EN 954-1</i>	<i>EN IEC 61508</i>	<i>EN IEC 62061</i>	<i>Prob. of danger failure/hour</i>	<i>Life span</i>	<i>Mean Time to Dangerous Failure</i>	<i>Average Diagnostic Coverage</i>	<i>Safe Failure Fraction</i>	<i>Hardware Fault Tolerance</i>
	PL	CAT	SIL	SIL CL	PFHd (1/h)	T1 (years)	MTTFd (years)	DC	SFF	HFT
SG4-H14-015-OO-X-B	e	4	3	3	2,64E-09	20	444	98,80%	99,30%	1
SG4-H14-030-OO-X-B	e	4	3	3	2,64E-09	20	444	98,80%	99,30%	1
SG4-H14-045-OO-X-B	e	4	3	3	2,64E-09	20	444	98,80%	99,30%	1

12 OVERALL DIMENSIONS



SG4-H14-015-OO-X-B SG4-H14-030-OO-X-B SG4-H14-045-OO-X-B

L1	150	300	450
L2	187	337	487
L3	290.6	440.6	590.6

13 ACCESSORIES

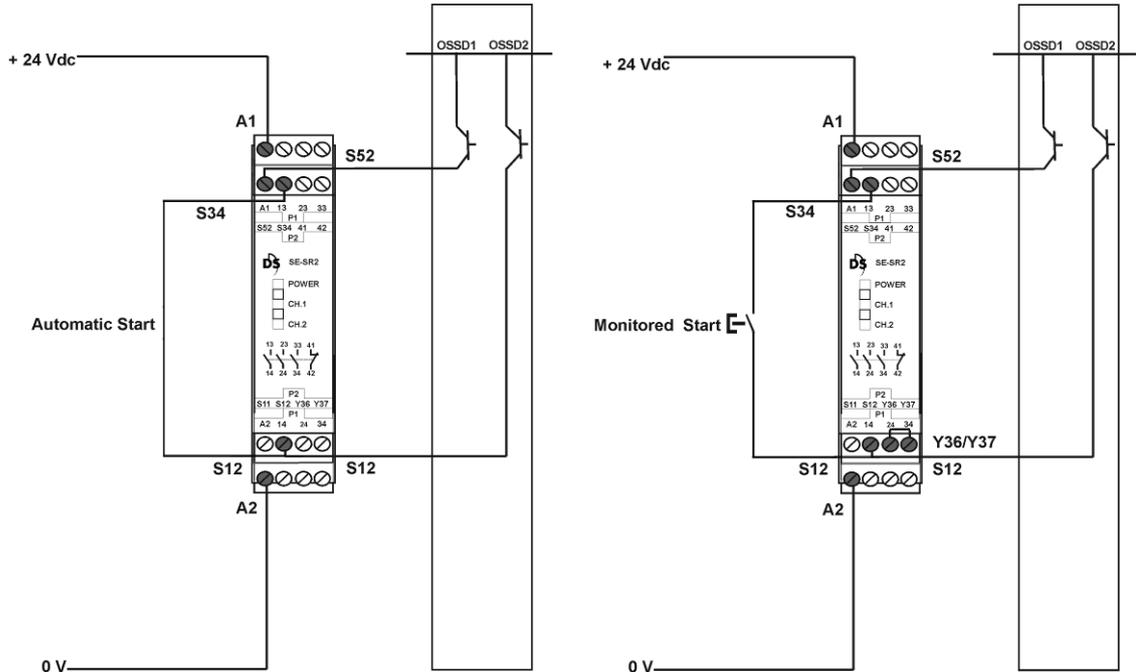
13.1 CONNECTION CABLES

MODEL	DESCRIPTION	CODE
CS-A1-02-U-03	4-pole M12 cable (axial) 3 m	95ASE1120
CS-A1-02-U-05	4-pole M12 cable (axial) 5 m	95ASE1130
CS-A1-02-U-10	4-pole M12 cable (axial) 10 m	95ASE1140
CS-A1-02-U-15	4-pole M12 cable (axial) 15 m	95ASE1150
CS-A1-02-U-25	4-pole M12 cable (axial) 25 m	95ASE1160
CS-A1-03-U-03	5-pole M12 cable (axial) 3 m	95ASE1170
CS-A1-03-U-05	5-pole M12 cable (axial) 5 m	95ASE1180
CS-A1-03-U-10	5-pole M12 cable (axial) 10 m	95ASE1190
CS-A1-03-U-15	5-pole M12 cable (axial) 15 m	95ASE1200
CS-A1-03-U-25	5-pole M12 cable (axial) 25 m	95ASE1210

13.2 SAFETY RELAY

MODEL	DESCRIPTION	CODE
SE-SR2	Type 4 safety relay - 3 NQ 1 NC	95ACC6170

The drawing show the connection between the safety light curtain and the type 4 safety relay of the SE-SR2 series operating in the automatic Restart mode.



13.3 TEST PIECE (TP)

MODEL	DESCRIPTION	CODE
TP-14	Test piece Ø 14mm L = 300mm	95ACC1630
TP-20	Test piece Ø 20mm L=300mm	95ACC1640
TP-24	Test piece Ø 24mm L=300mm	95ASE2570
TP-30	Test piece Ø 30mm L=300mm	95ACC1650
TP-34	Test piece Ø 34mm L=300mm	95ASE2580
TP-35	Test piece Ø 35mm L=300mm	95ACC1660
TP-40	Test piece Ø 40mm L=300mm	95ACC1820
TP-50	Test piece Ø 50mm L=300mm	95ACC1790
TP-90	Test piece Ø 90mm L=300mm	95ACC1800

14 GLOSSARY

ACTIVE OPTOELECTRONIC PROTECTIVE DEVICE (AOPD): its detection function is achieved thanks to the use of optoelectronic receivers and emitters detecting the optical beams interruptions inside the device caused by an opaque object present inside the specified detecting area.

An active optoelectronic protective device (AOPD) can operate both in emitter-receiver mode and in retro-reflective light curtains.

BLOCK CONDITION (=BREAK): status of the light curtain taking place when a suitably-sized opaque object (see DETECTING CAPACITY) interrupts one or several light curtain beams.

Under these conditions, OSSD1 and OSS2 light curtain outputs are simultaneously switched OFF within the device response time.

CONTROLLED MACHINE: machine having the potentially-dangerous points protected by the light curtain or by another safety system.

CROSSING HAZARD: situation under which an operator crossing the area controlled by the safety device and this latter stops and keeps the machine stopped until the hazard is eliminated, and then enters the dangerous area. Now the safety device could not be able to prevent or avoid an unexpected restart of the machine with the operator still present inside the dangerous area.

DANGEROUS AREA: area representing an immediate or imminent physical hazard for the operator working inside it or who could get in contact with it.

DETECTING CAPACITY (= RESOLUTION): sensor function parameter limit as specified by the manufacturer, which activates the electrosensitive protection equipment (ESPE). In case of an active optoelectronic protective device (AOPD), with resolution we mean the minimum dimension, which an opaque object must have in order to interrupt at least one of the beams that constitute the sensitive area.

EDM: see "External device monitoring) in the glossary.

ELECTROSENSITIVE PROTECTIVE EQUIPMENT (ESPE): assembly of devices and/or components working together to activate the protective disabling function or to detect the presence of something and including at least: a sensor, command/control devices and output signal switching devices.

EMITTER: unit emitting infrared beams, consisting of a set of optically-synchronised LEDs. The emitting unit, combined with the receiving unit (installed in the opposite position), generates an optical "curtain", *i.e.* the detecting area.

EXTERNAL DEVICE MONITORING (EDM): device used by the ESPE to monitor the status of the external command devices.

FINAL SWITCHING DEVICE (FSD): part of the control system involving machine safety conditions. It breaks the circuit to the machine primary control element (MPCE) when the output signal switching device (OSSD) becomes inactive.

FORCE-GUIDED CONTACTS: Contacts can be guided forcibly when they are connected mechanically so that they can switch simultaneously, when the input stage is active.

If one contact of the series remains "hanged", no other relay contact is able to move.

This function allows the control of the EDM status.

MACHINE OPERATOR: qualified person allowed to use the machine.

MACHINE PRIMARY CONTROL ELEMENT (MPCE): electrically-powered element having the direct control of machine regular operation so as to be the last element, in order of time, to operate when the machine has to be enabled or blocked.

MIN. INSTALLATION DISTANCE: min. distance necessary to allow machine dangerous moving parts to completely stop before the operator can reach the nearest dangerous point. This distance shall be measured from the middle point of the detecting area to the nearest dangerous point. Factors affecting min. installation distance value are machine stop time, total safety system response time and light curtain resolution.

N.O.: normally opened

N.C.: normally closed

OFF STATUS: status when the output circuit is interrupted and does not allow current stream.

ON STATUS: status when the output circuit is operational and allows current stream.

OUTPUT SIGNAL SWITCHING DEVICE (OSSD): part of the ESPE connected to machine control system. When the sensor is enabled during standard operating conditions, it switches to disabled status.

PROTECTED AREA: area where a specified test object is detected by the ESPE.

PROTECTIVE DEVICE: device having the function to protect the operator against possible risks of injury due to the contact with machine potentially-dangerous parts.

QUALIFIED OPERATOR: a person who holds a professional training certificate or having a wide knowledge and experience and who is acknowledged as qualified to install and/or use the product and to carry out periodical test procedures.

RECEIVER: unit receiving infrared beams, consisting of a set of optically-synchronised phototransistors. The receiving unit, combined with the emitting unit (installed in the opposite position), generates an optical "curtain", i.e. the detecting area.

RESPONSE TIME: max. time elapsing between the occurrence of the event leading to sensor activation and the reaching of the inactive state by the output signal switching device (OSSD).

RESTART INTERLOCKING DEVICE (=RESTART): device preventing machine automatic restart after sensor activation during a dangerous phase of machine operating cycle, after a change of machine operating mode, and after a variation in machine start control devices.

RISK: probability of occurrence of an injury and severity of the injury itself.

SAFETY LIGHT CURTAIN: it is an active optoelectronic protective device (AOPD) including an integrated system consisting of one or several emitting elements and one or several receiving elements forming a detection area with a detecting capacity specified by the supplier.

START INTERLOCKING DEVICE (= START): device preventing machine automatic start if the ESPE is live or the voltage is disabled and enabled once again.

TEST PIECE: opaque object having a suitable size and used to test safety light curtain correct operation.

TYPE (OF ESPE): the Electrosensitive Protective Equipment (ESPE) have different reactions in case of faults or under different environmental conditions. The classification and definition of the "type" (ex. type 2, type 4, according to IEC 61496-1) defines the minimum requirements needed for ESPE design, manufacturing and testing.

WORKING POINT: machine position where the material or semifinished product is worked

